

SECRET

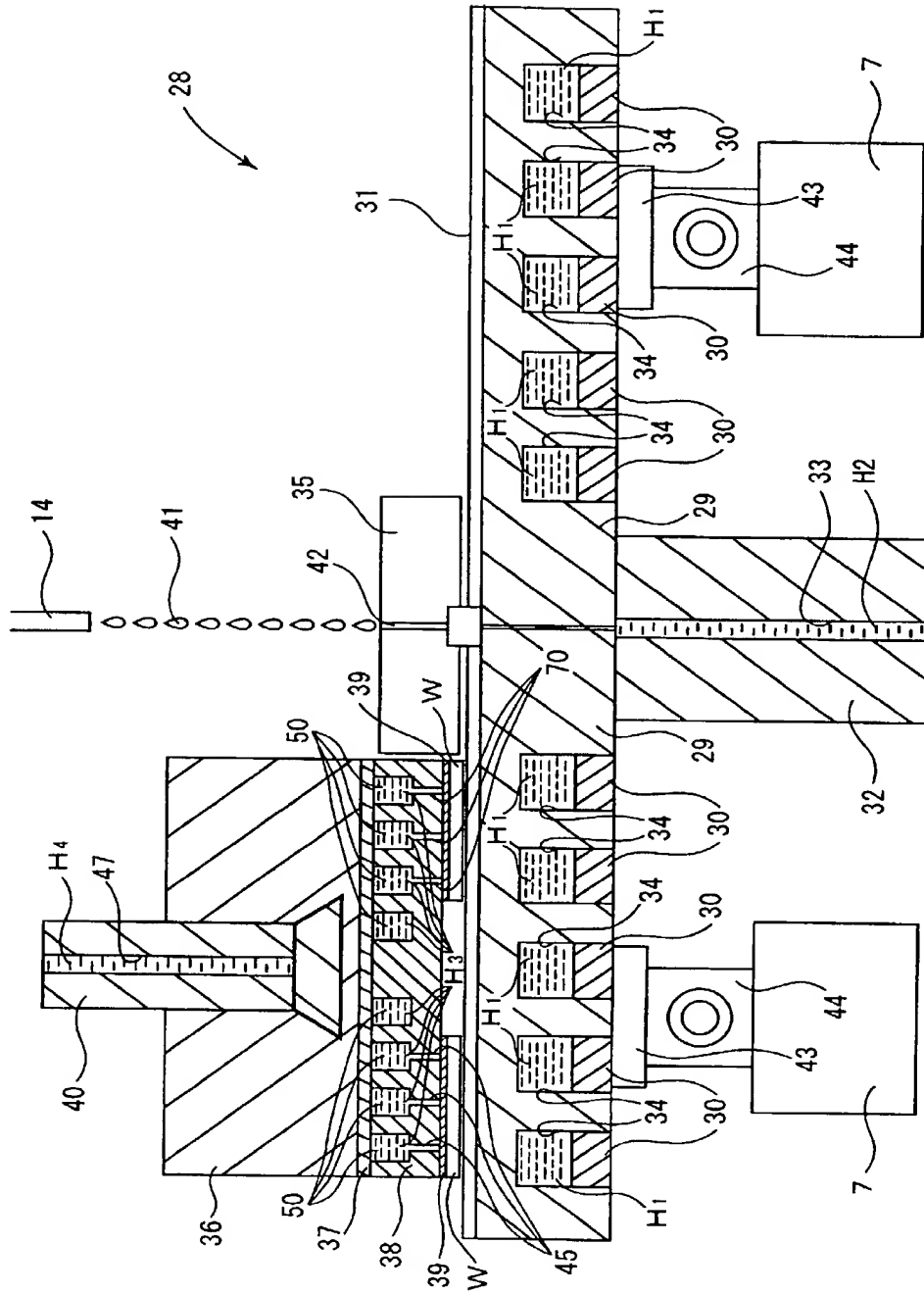
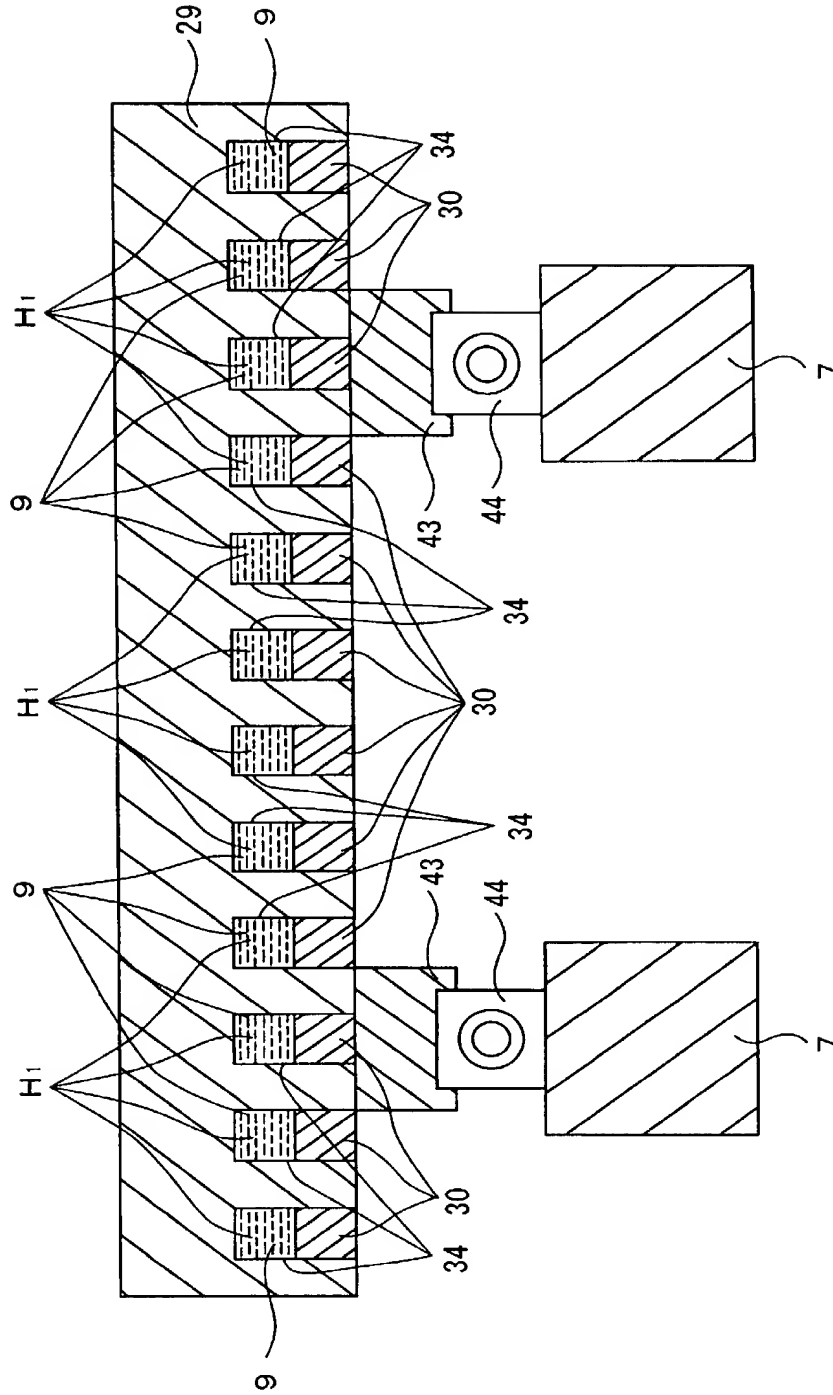


FIG. 2



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FIG.3

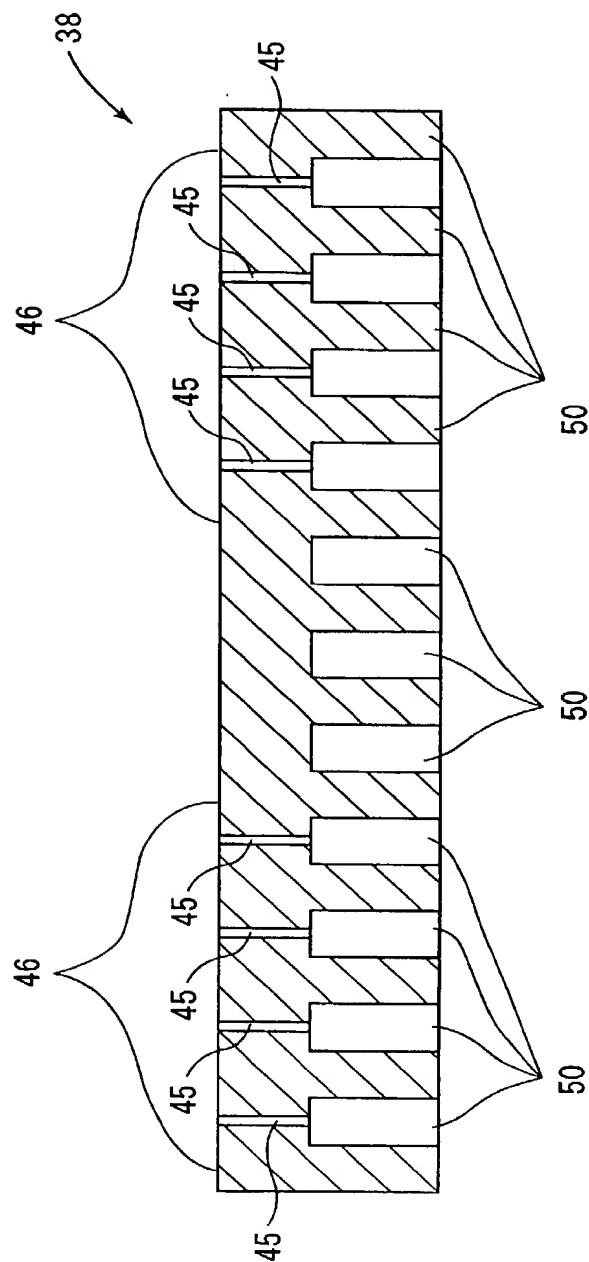


FIG. 4

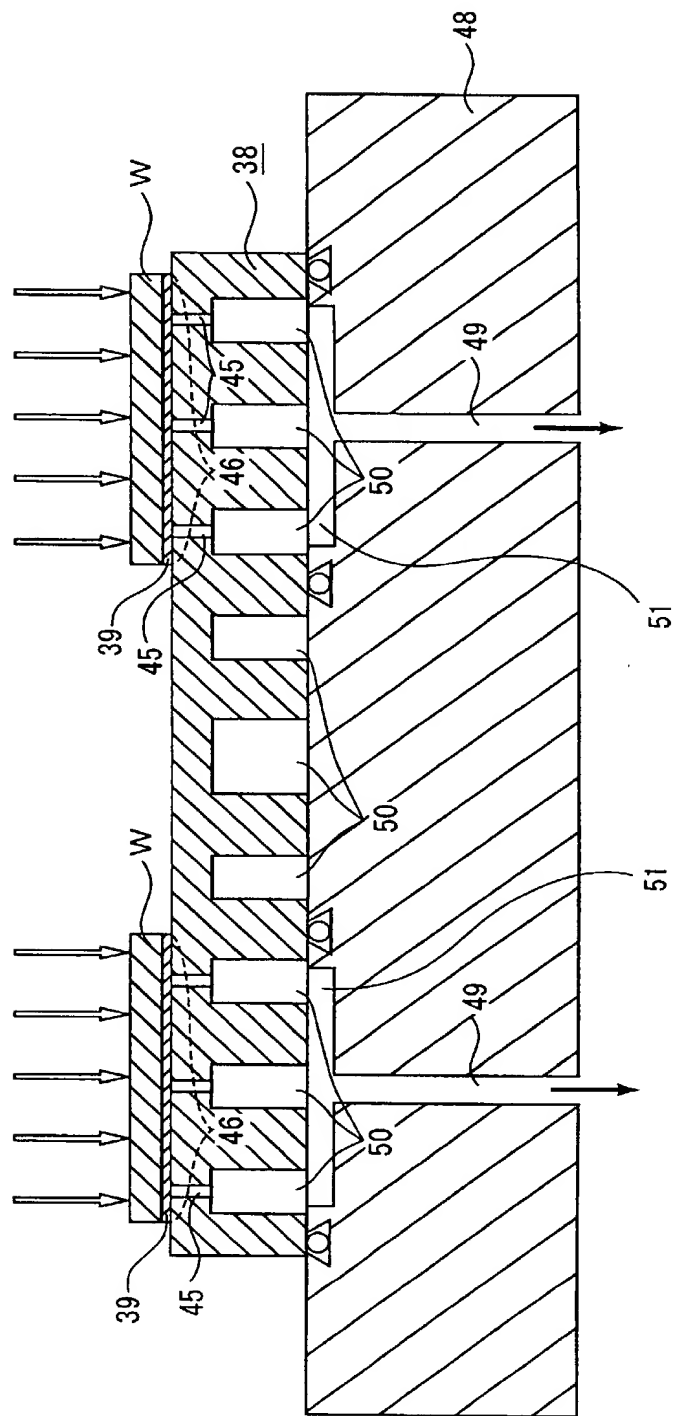


FIG. 5

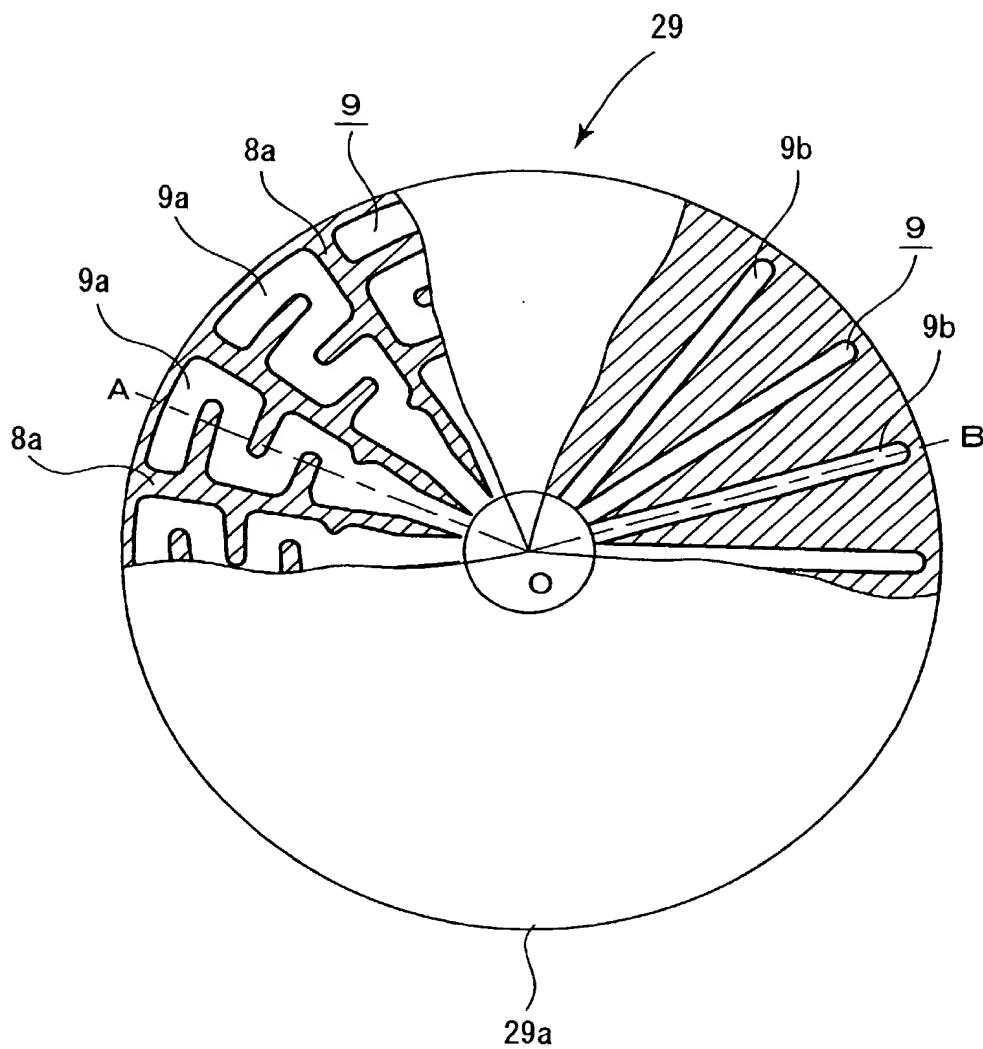


FIG. 6

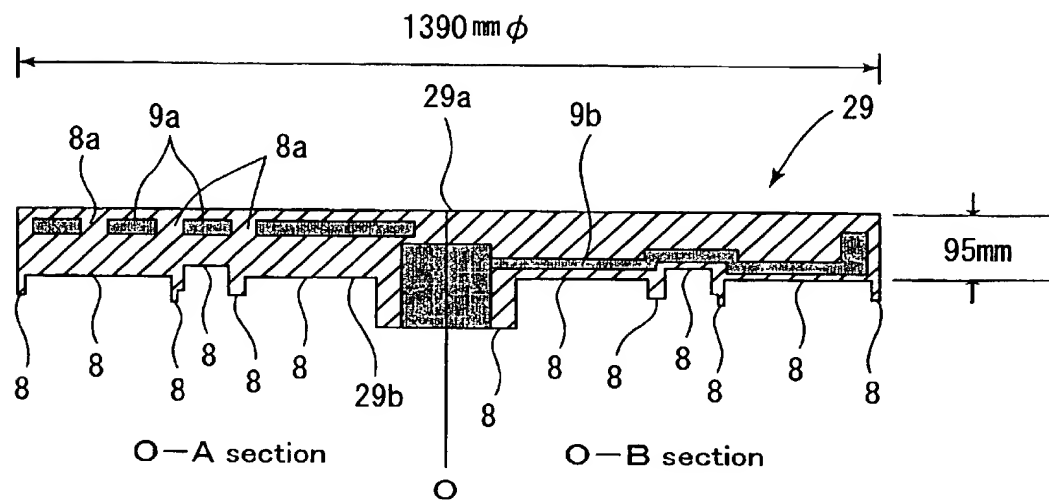
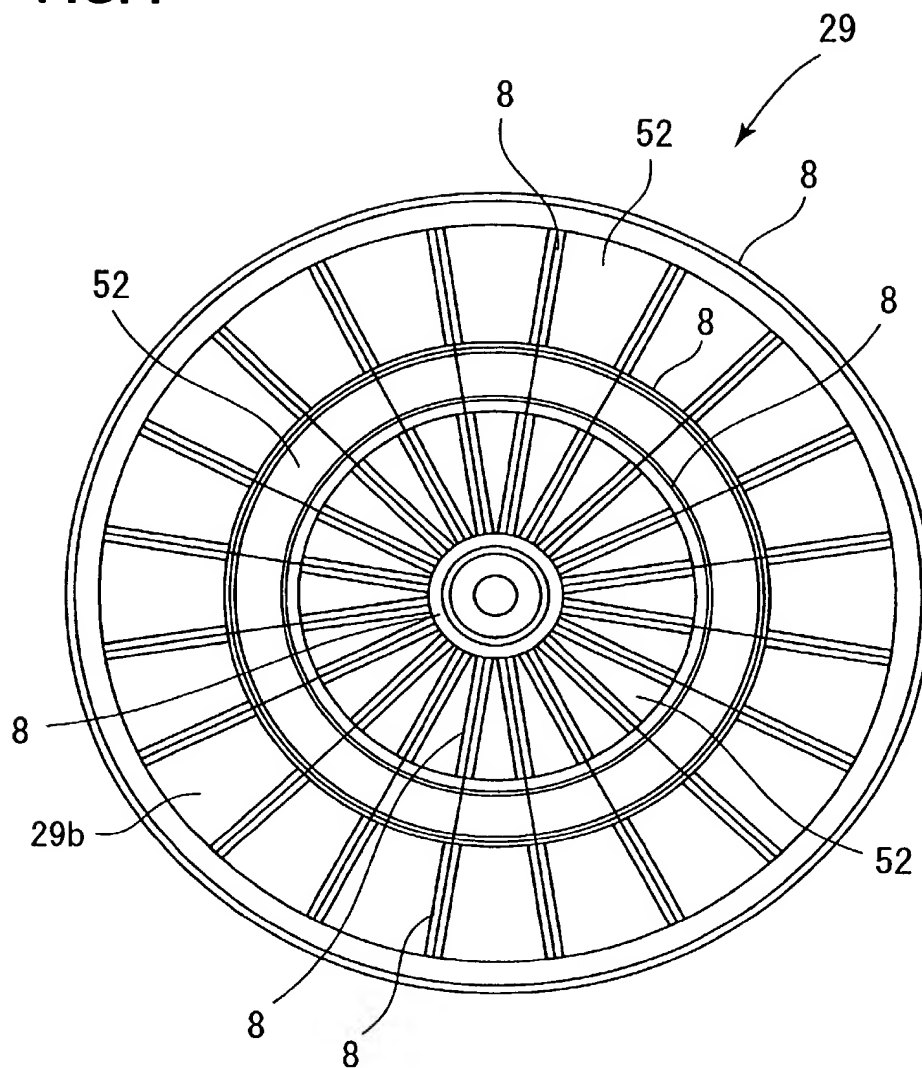
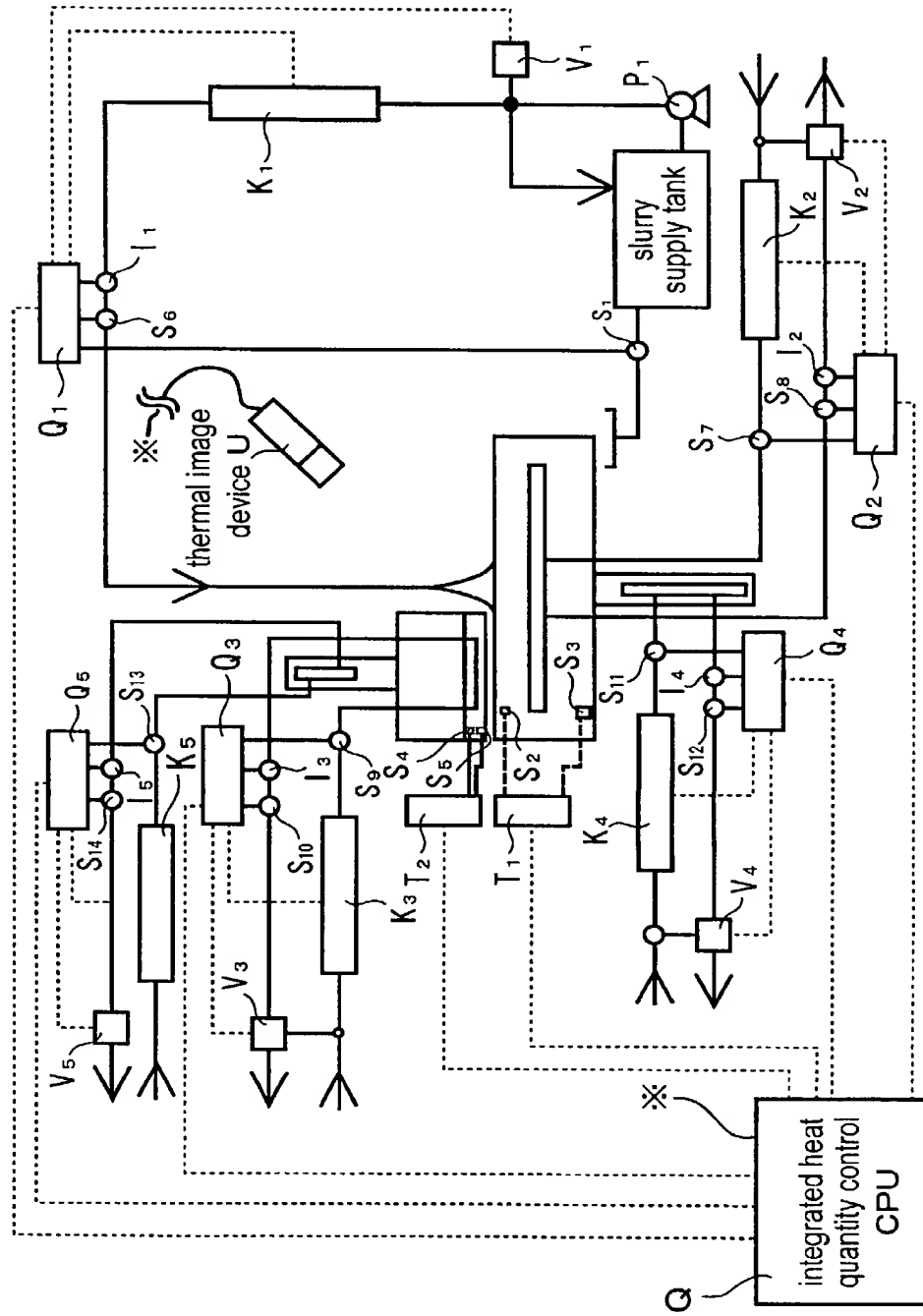


FIG. 7



09/925243-092801

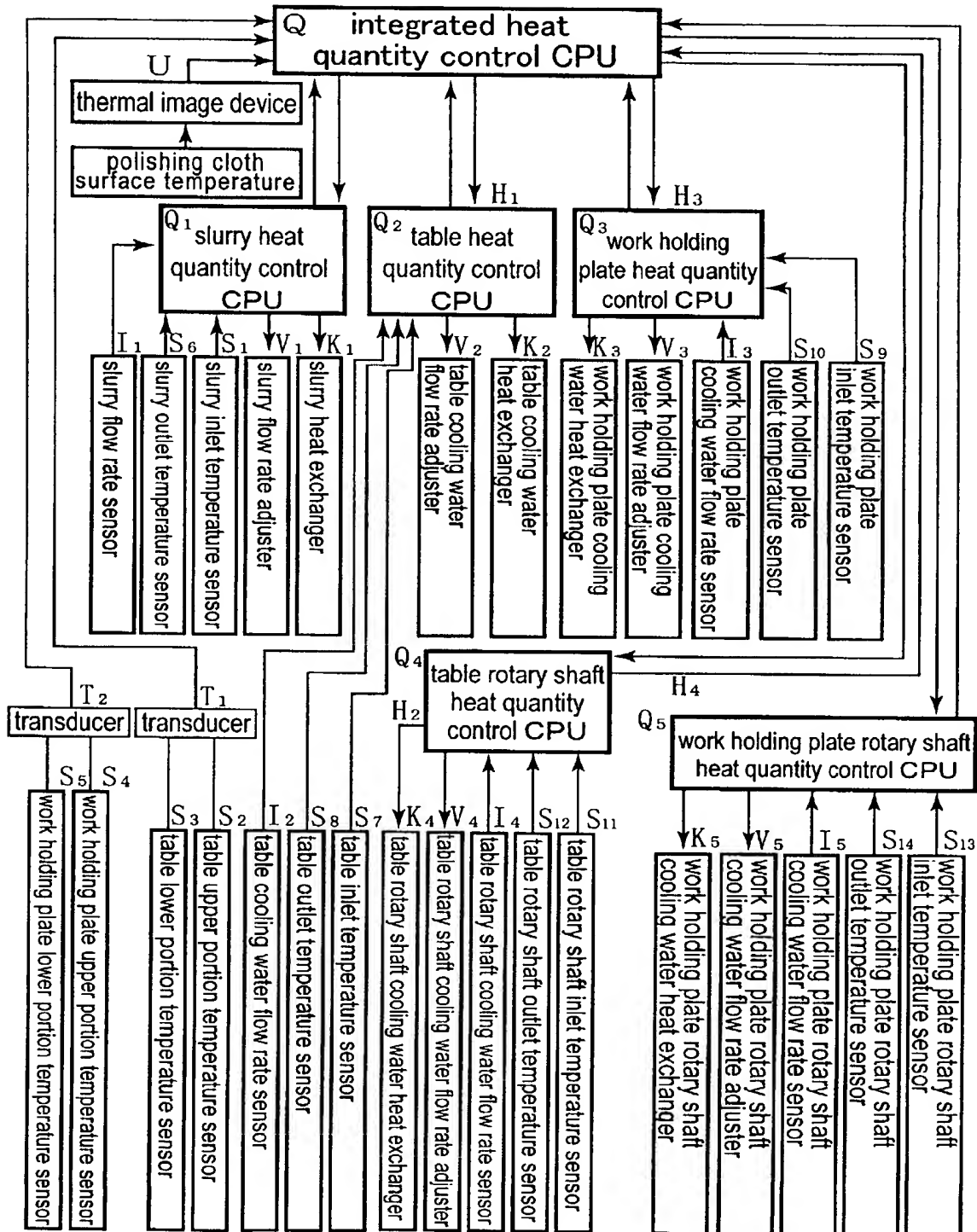
FIG. 8



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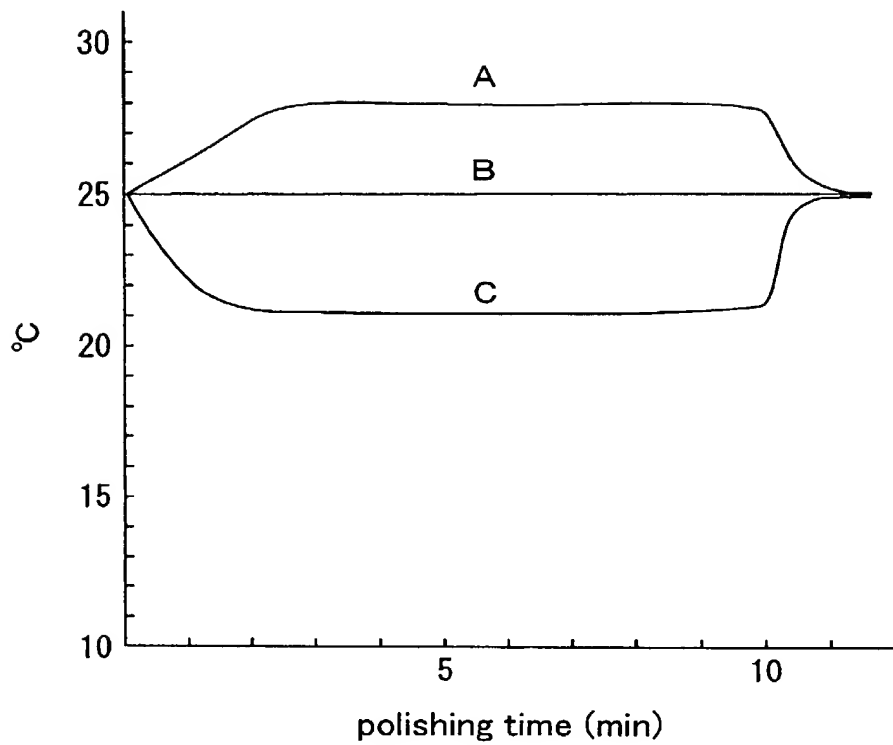
FIG. 9

integrated heat quantity control flow chart



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FIG. 10



A : polishing cloth surface temperature

B : polishing agent solution return temperature (S_0)

C : polishing agent solution supply temperature (S_1)

polishing agent solution supply rate 30 l/min

FIG. 11

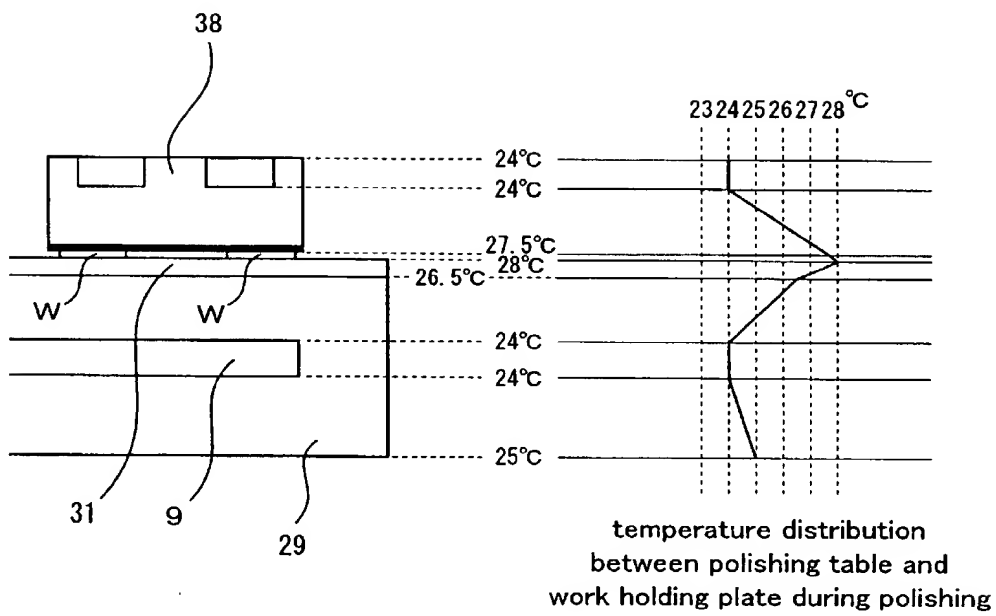
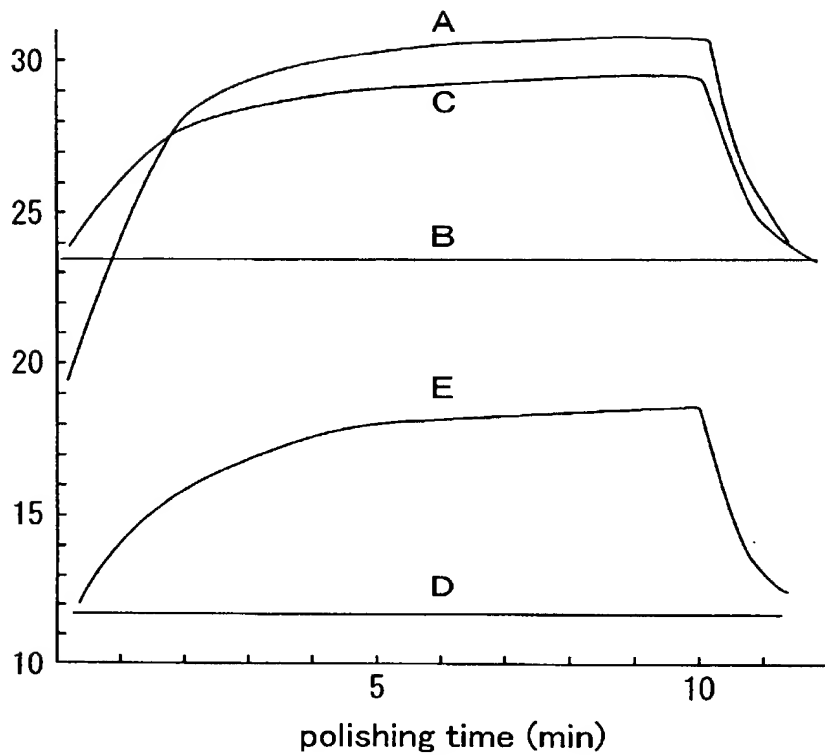
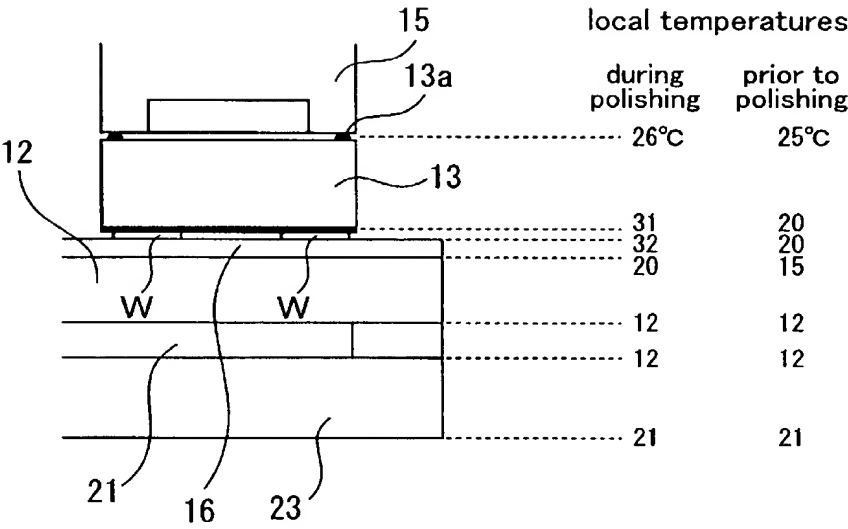


FIG. 12



- A : polishing cloth surface temperature
B : polishing agent solution supply temperature
C : polishing agent solution return temperature
D : polishing table cooling water supply temperature
E : polishing table cooling water return temperature

FIG. 13



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FIG. 14

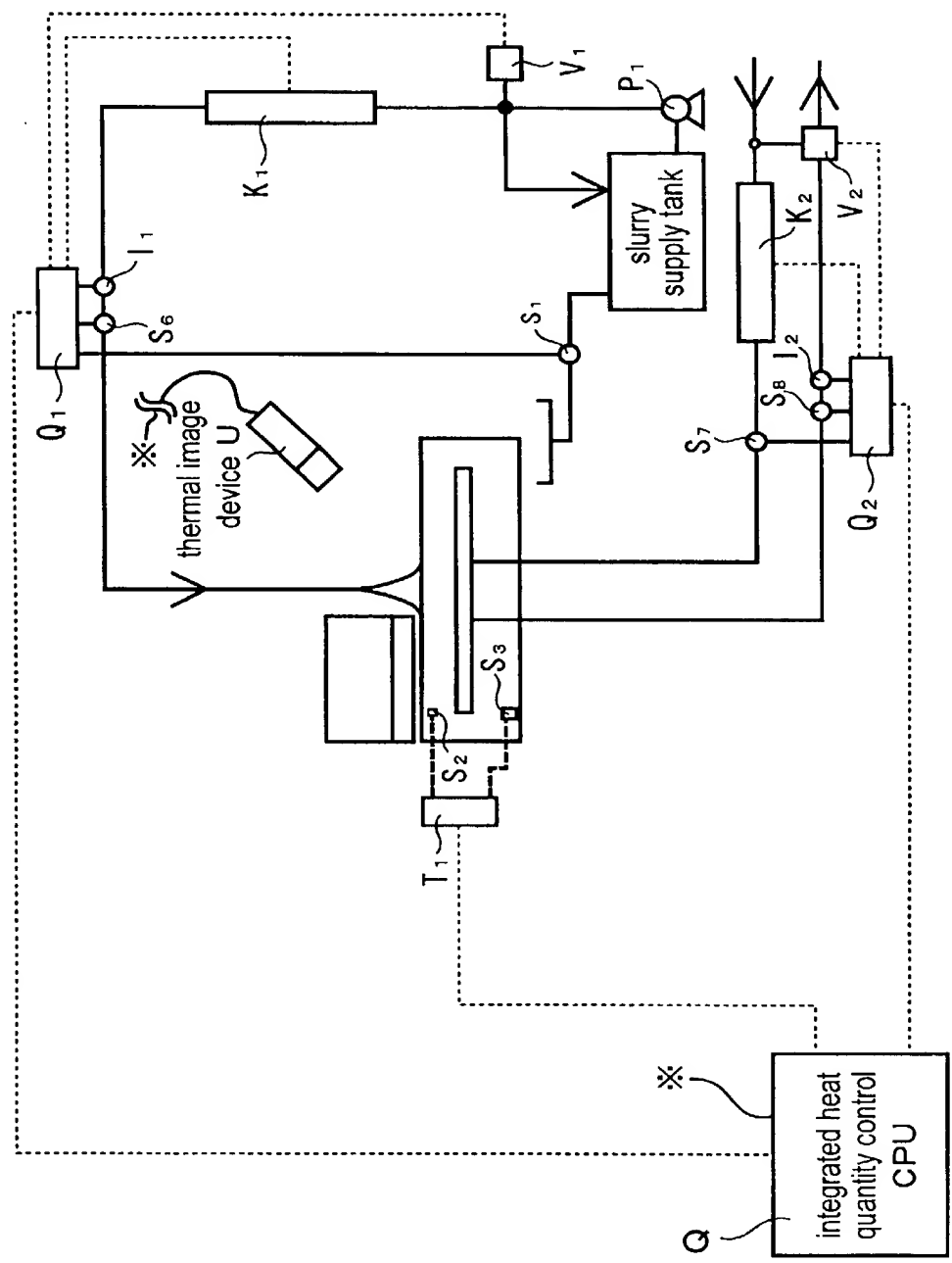


FIG. 15

integrated heat quantity control flow chart

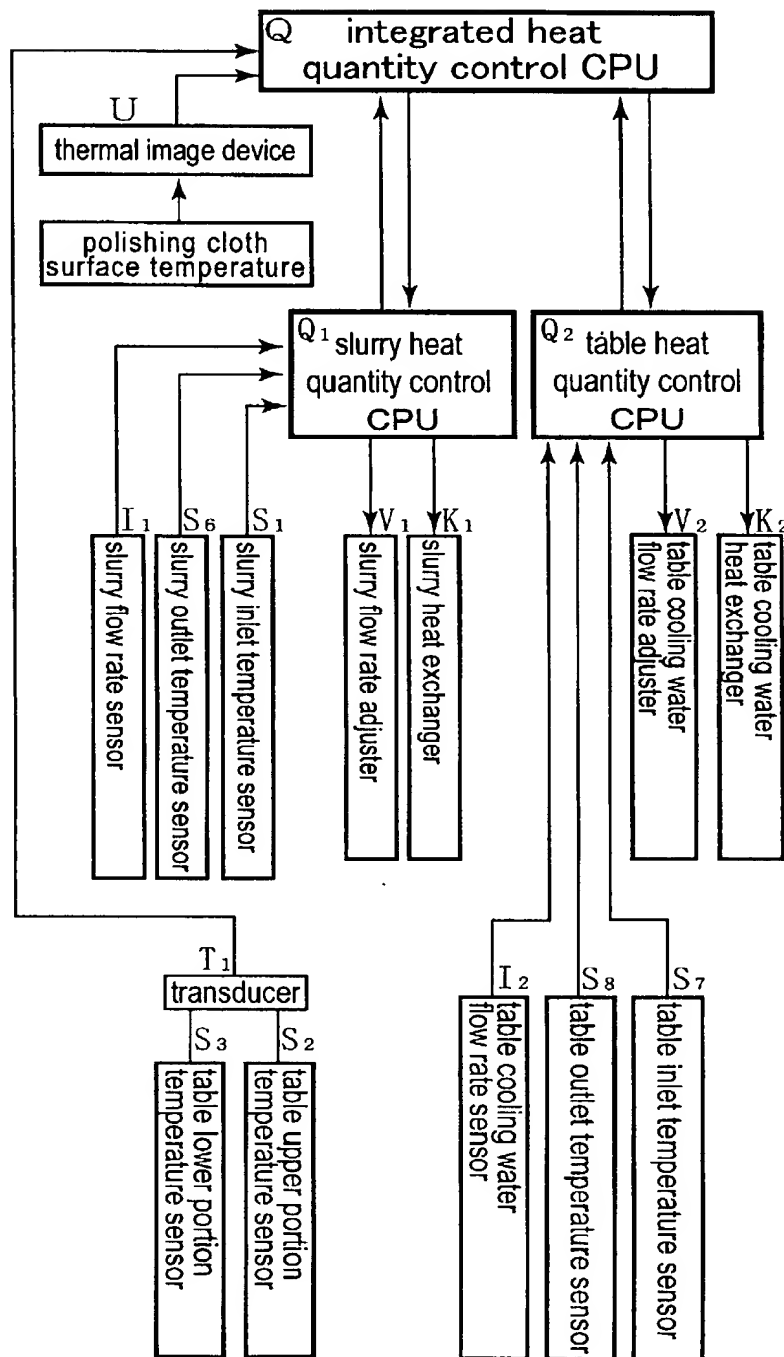


FIG. 16

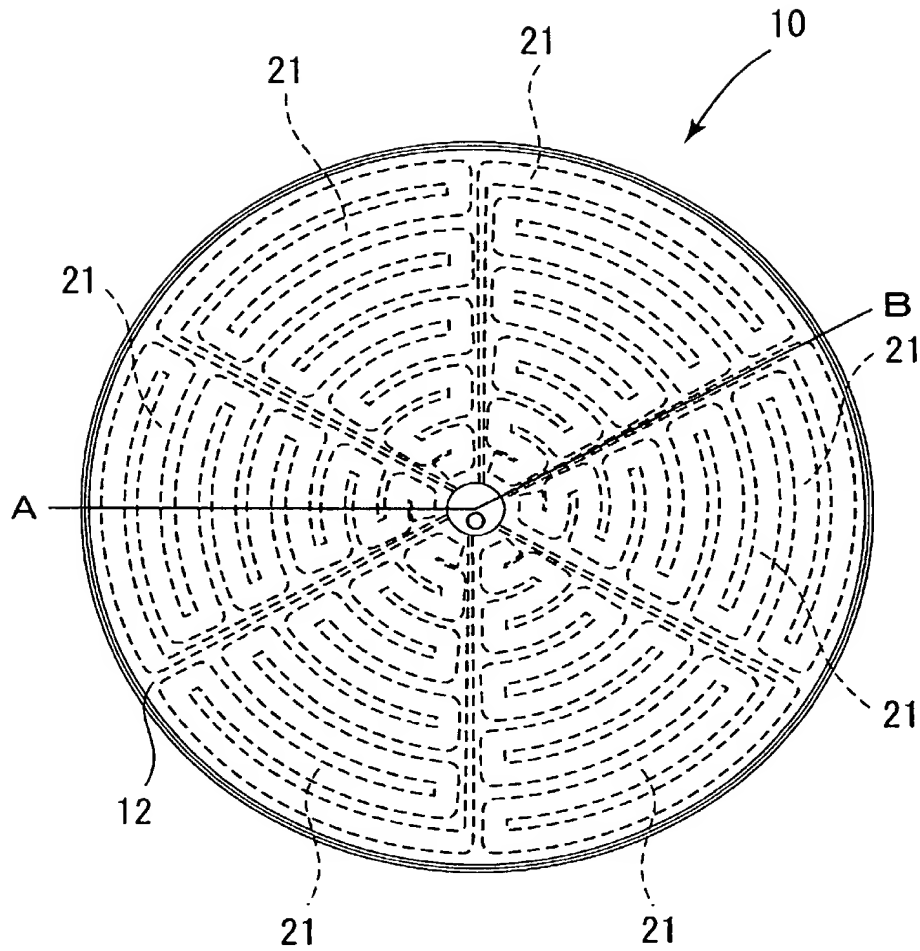


FIG. 17

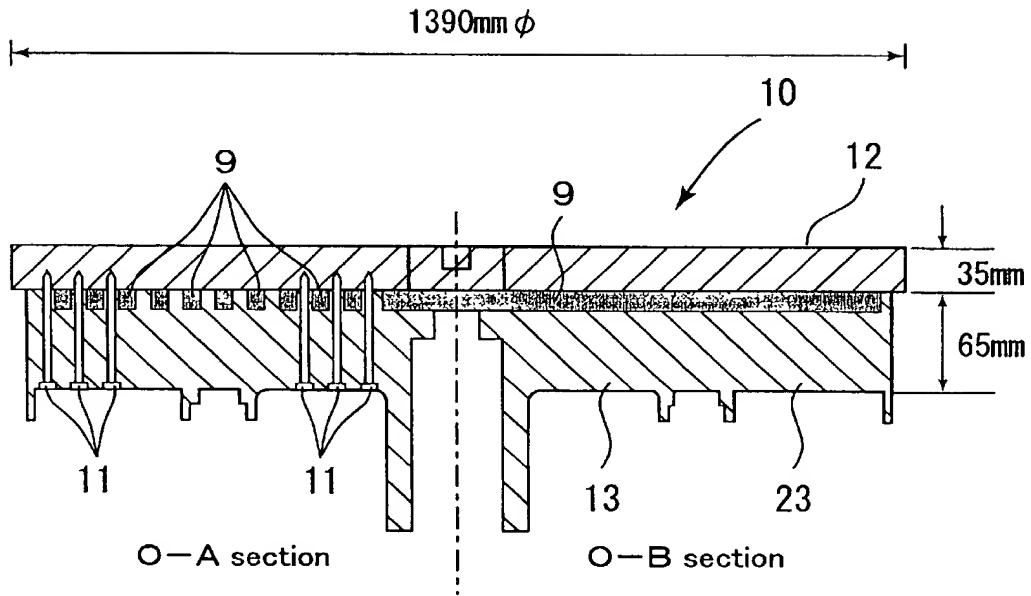


FIG. 18

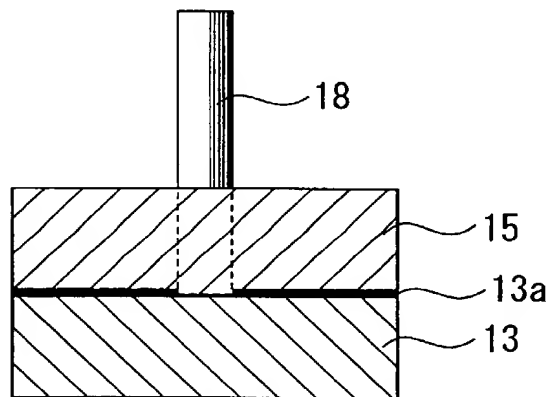


FIG. 19

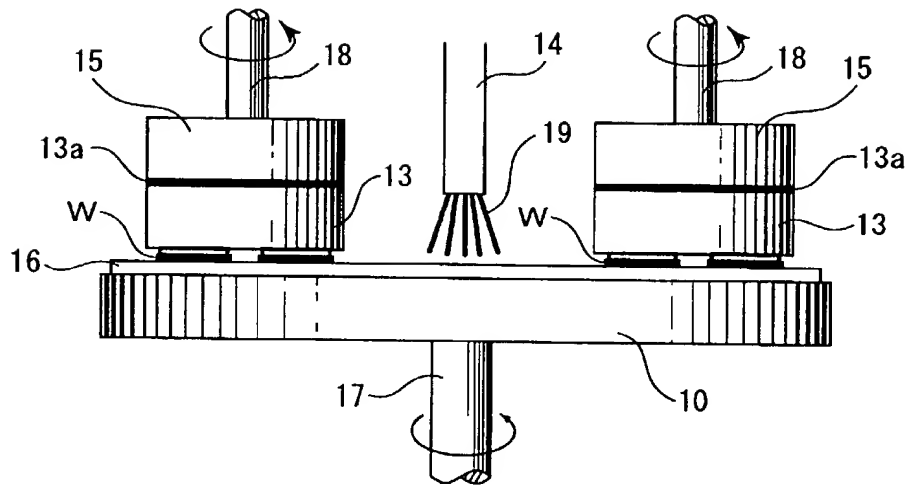


FIG. 19

FIG. 20

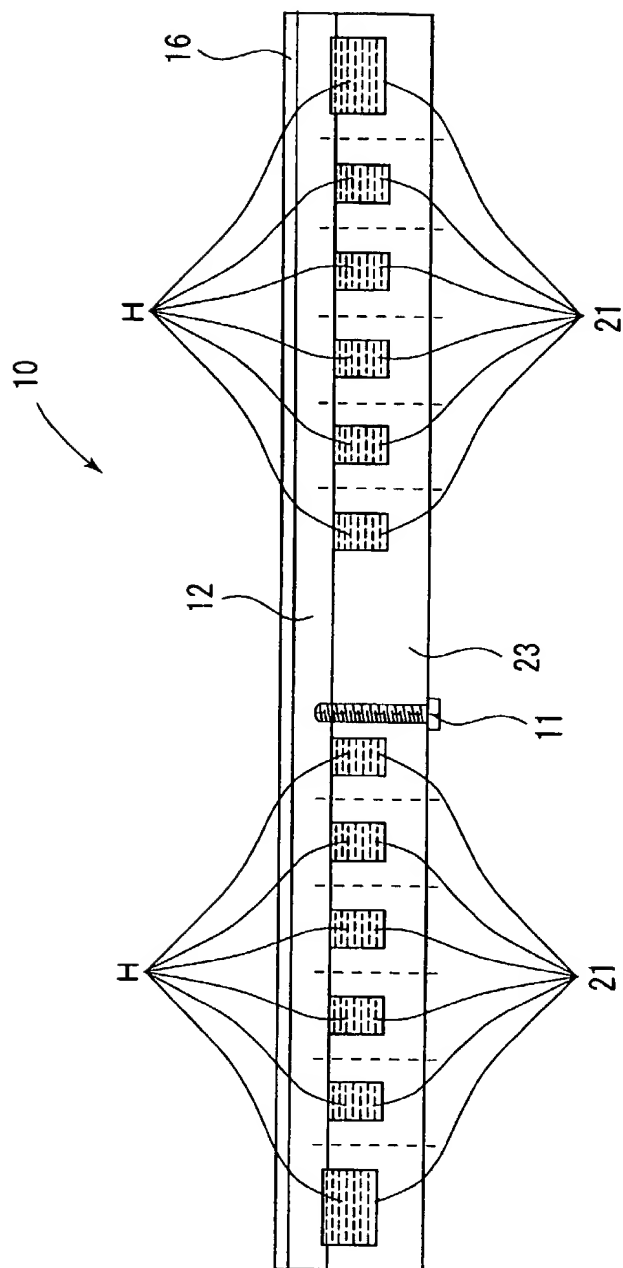


FIG. 21

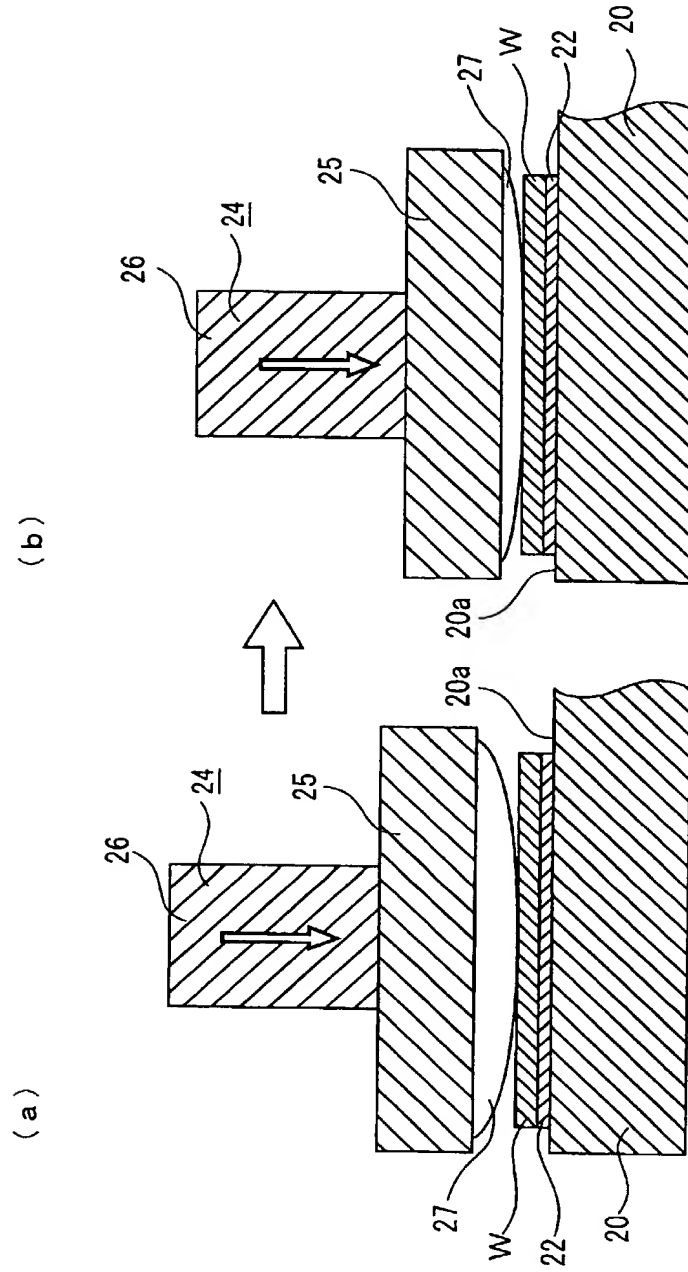


FIG. 22

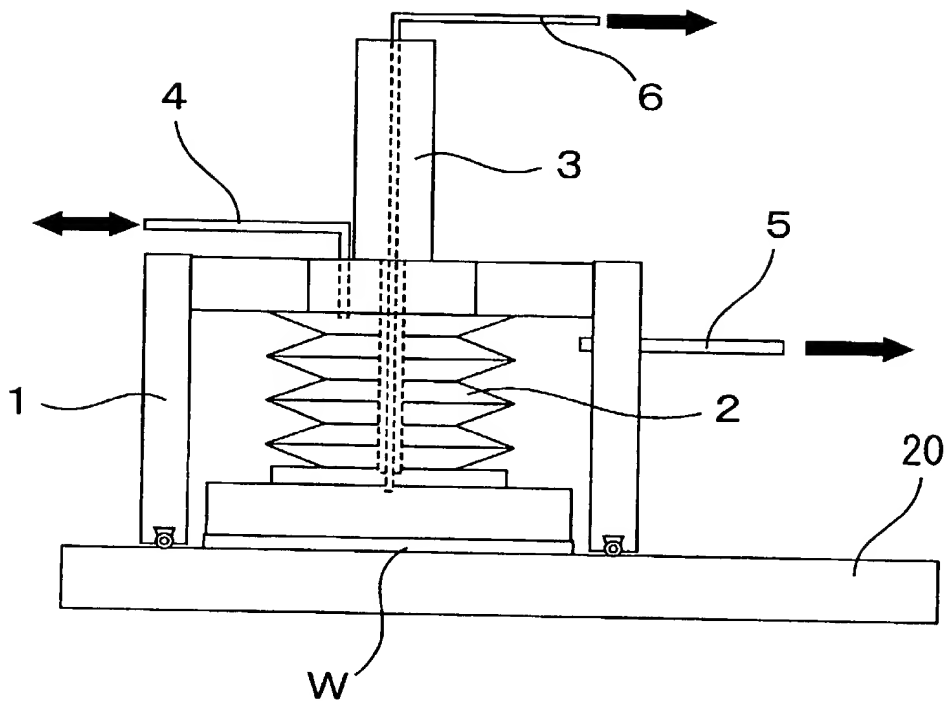


FIG. 23

